

BMW F 800 GS

Crash Bars

INSTALLATION INSTRUCTIONS

Dear Rider,
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Enjoy it, show it off, and most of all, RIDE IT!

Venture On,
Jeremy LeBreton



F 800 GS Crash Bars

Package Contents:
- left and right Crash Bars
- connecting rod
- hardware kit
- thread locker
- instructions

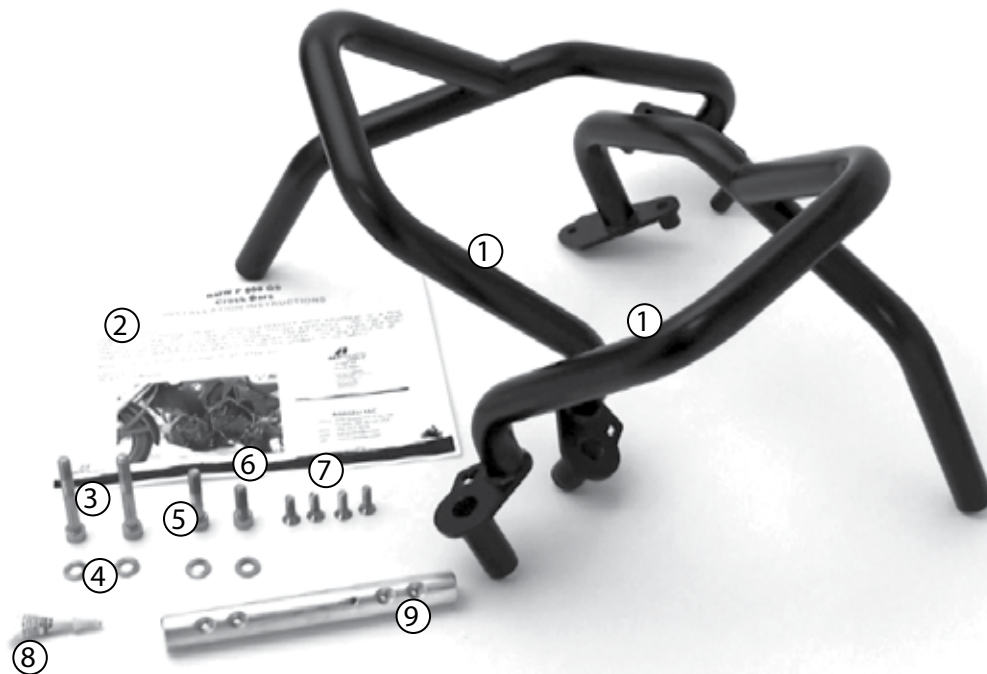
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MADE IN THE USA



**Kit:**

- ① Left and Right Crash Bars
- ② paper instructions
- ③ (2) M8 x 60 cap head screw
- ④ (4) M8 washers
- ⑤ (1) M8 x 40 cap head screw
- ⑥ (1) M8 x 25 cap head screw
- ⑦ (4) M6 x 20 flat head screws
- ⑧ .5 ml thread locker
- ⑨ billet aluminum connector rod

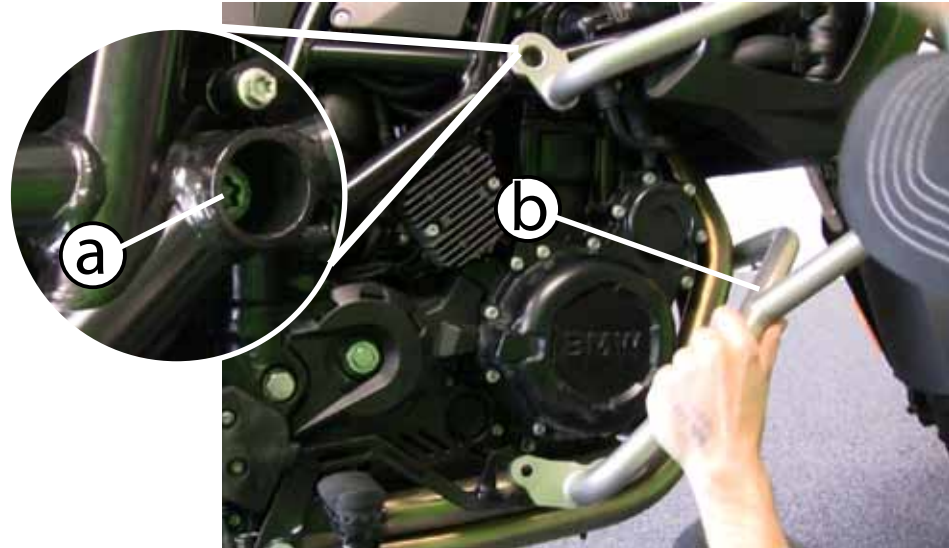
**Recommended tools:**

- ① hardware bin
- ② T-50 Torx bit
- ③ 8mm socket
- ④ short extension (3/8)
- ⑤ 4mm allen key
- ⑥ 6mm allen key
- ⑦ 3/8" ratchet

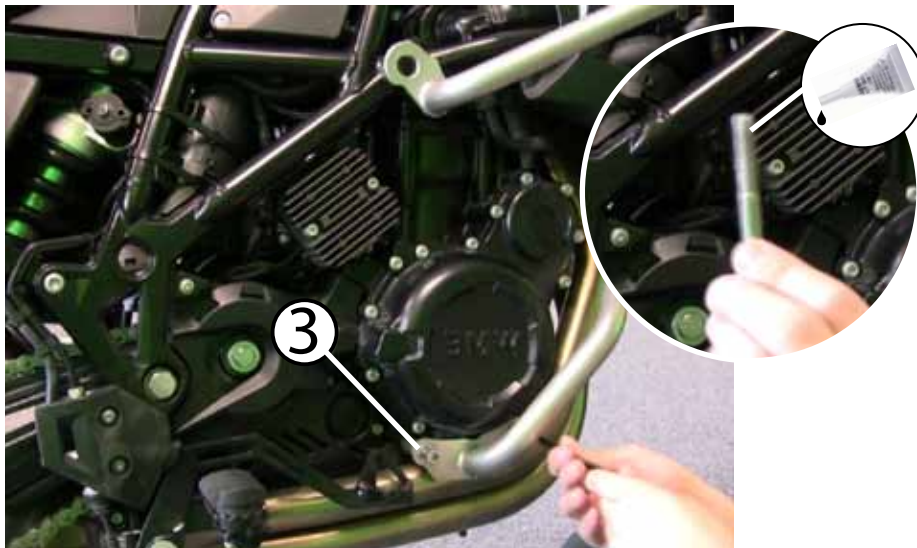




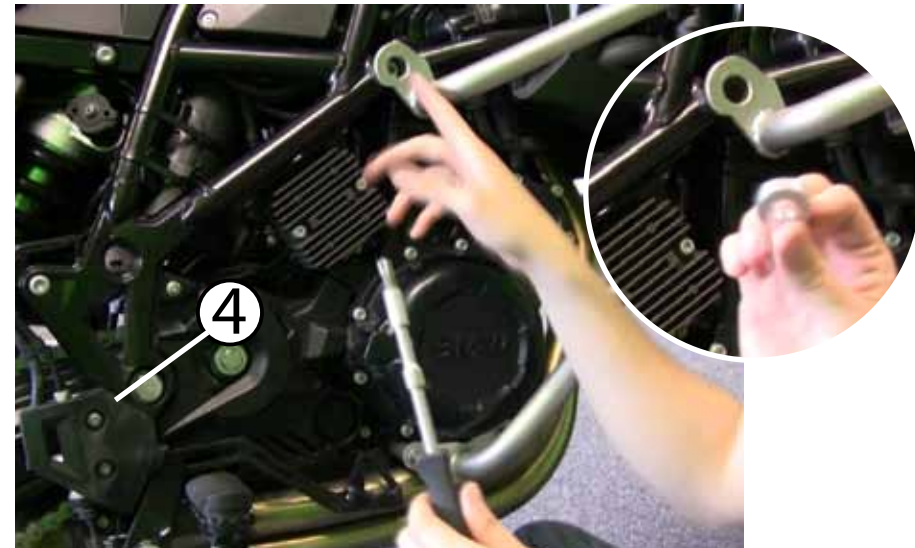
- ① Insert the billet connecting rod into the riders right side crash bar so that the counter-sunk holes line up. Using your fingers, insert (2) of the M6 flat head screws. Just a few turns should do. Do not tighten these down yet!



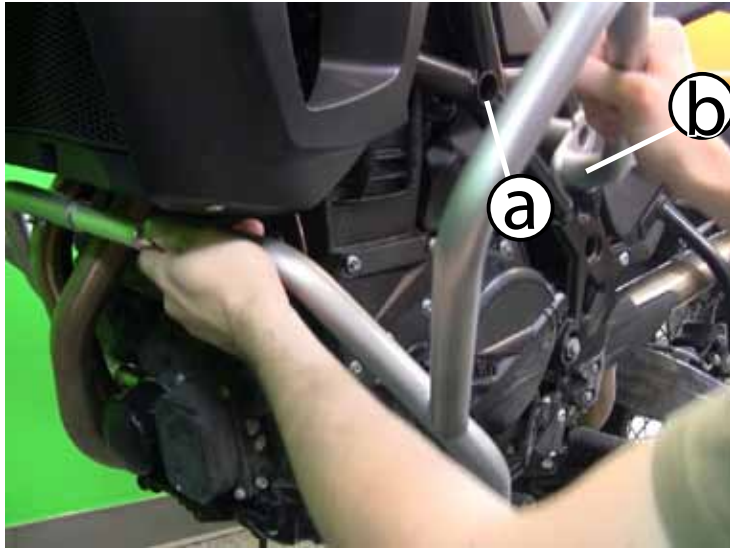
- ② a) Using a T-50 torx bit, remove the upper motor mount bolt, an aluminum spacer will drop out, don't lose it.
b) Slide the crash bar into position.



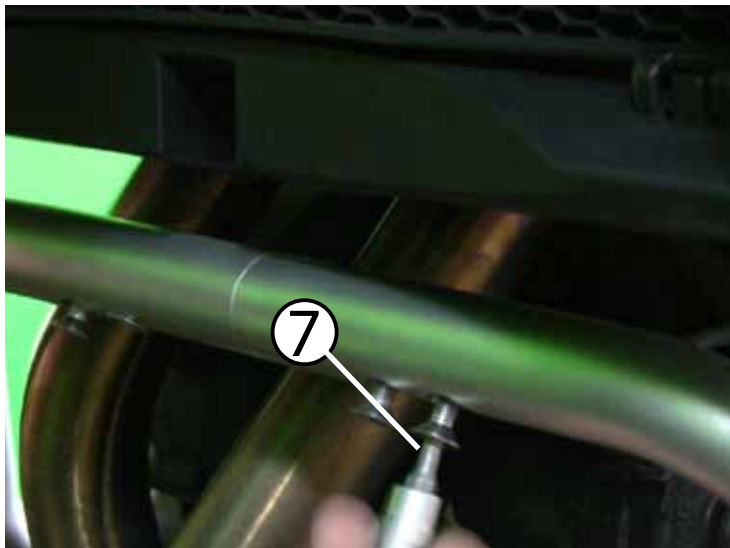
- ③ Use the provided thread locker to put just one drop on the last couple threads of the (2) M8 x 60 fasteners. Now insert them with washers into the lower mount flange on the right side. Just a few turns will do!



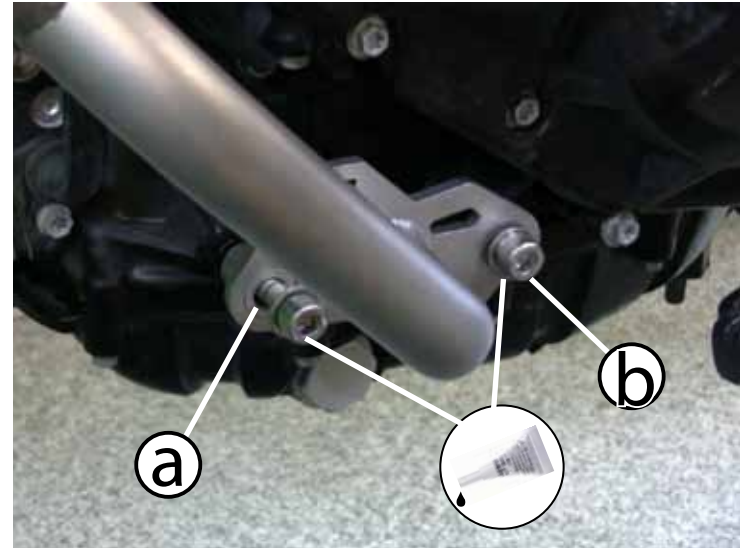
- ④ Using a T-50 torx bit, replace the OEM upper frame mount. Don't forget the spacer! Do not tighten this connection yet, just a few turns will do. You want the bar to have some wiggle room at this phase.



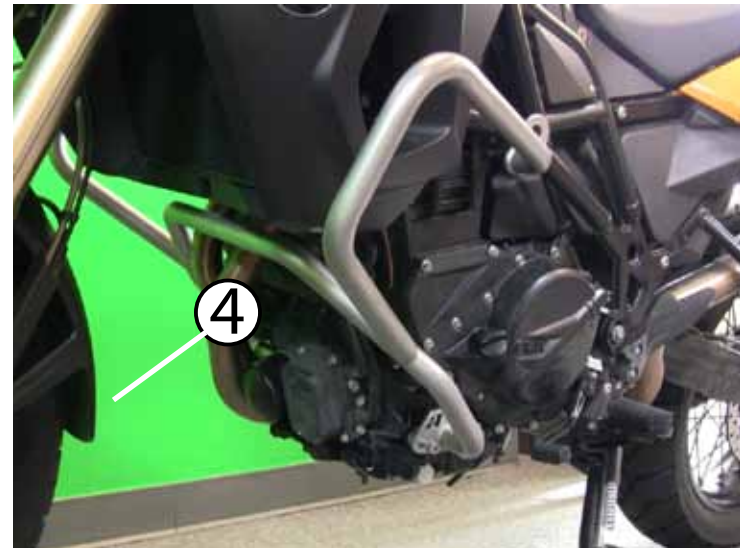
- ⑤ a) Remove the upper motor mount bolt on the left side (there won't be a spacer this time). b) Slide the left side crash bar on, connector first, then into the upper frame tube.



- ⑦ Using a 4mm allen bit, insert the remaining (2) M6 x 20 flat head screws. Tighten these down, as well as the (2) that you put in for step one. Be careful when inserting these, you are threading into aluminum. If it feels wrong, it probably is!



- ⑥ Using your fingers, insert the a) M8 x 40 w/washer and the b) M8 x 25 w/washer after using thread locker on the last couple of threads. Just a few turns for now, do not tighten these yet!



- ⑧ Now go back and tighten all of the remaining bolts. The (2) motor mounts, the (2) M8s on the right hand side, lower mount plate. And the (2) M8s on the left hand side, lower mount plate. Check all bolts after 100 miles of riding!!

CONGRATULATIONS!

**You've completed your installation.
If at any point you have questions
about your installation or have any
feed back for us, we'd love to hear it.
A downloadable version of these
instructions can be found at our web
site. www.AltRider.com**

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